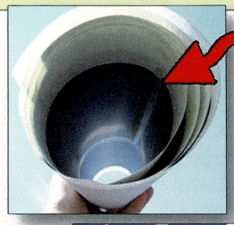
Graphic Express
STRIPES & DECALS
Bring on the Style

Thank you for your purchase of a Graphic Express stripe or decal.

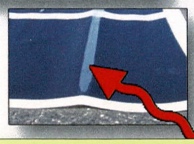
Familarize yourself with the information on this sheet to successfully complete your project.

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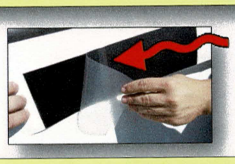


Product Information

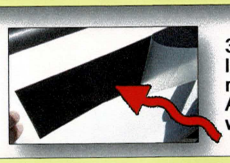
Dear Customer:
You may notice wrinkles on the liner as shown at left.
This happens when products are rolled up and shipped.



1. Wrinkle is more prominent when product is unrolled.



2. Wrinkle will come out after liner is removed.



3. Photo shows stripe laying flat after liner is removed. Arrow indicates where wrinkle was.

NOTE: You must smooth the wetted decal on the vehicle before squeegeeing.
If you squeegee over a humps in the decal that does not lay flat it will become a wrinkle when you squeegee.

CAUTION - WARRANTY RESTRICTIONS

3M DOES NOT RECOMEND CLEAR COATING OVER DECALS.
****Just painted the vehicle**** **3M recomends waiting three week before applying decals.**

Do Not Wet the Back Paper Liner of your decal.

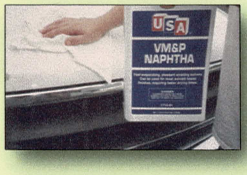
This will cause the backing liner to stay on the adhesive of the decal when you peal it off.

THIS WILL VOID THE WARRANTY

1 Surface temperature

The surface tempertature of the vehicle and work area is to be no less than 60 degrees and must maintain a temperature of at least 45 degrees for 48 hours after installation. Note: Do not install any decal to a hot surface, work undercover out of direct sunlight.

2 Cleaning



Wash the vehicle to remove dirt, tree sap or other foreign particles.
Use Naphtha cleaner to remove wax, grease, tar, silicones and old decal adhesive from surfaces where decal is being applied. Clean area 10 times using a new cloth each time so not to transfer the wax or silicone back on the vehicle. If you use **"Tire or Glass Treatment Products"** you must clean extreamly well because these products contain silicones and will keep decal from sticking properly.
Rubbing Alcohol, Mineral Spirits or Paint Thinner will not properly remove wax and silicone and should not be used.

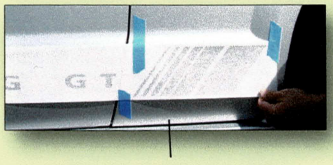
NOTE: If the decal does not stick properly the vehicle still has wax or silicone and no warranty or free replacements will be given.

3 Make your wetting solution

1 tablespoonful of "DAWN ORIGINAL" dish liquid in one gallon of water. No Guessing. No Substitutions.
Put wetting solution in a very clean spray bottle.

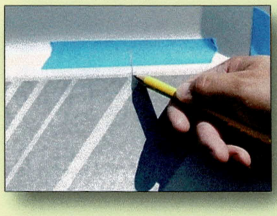


4 Identify all stripe / decal pieces

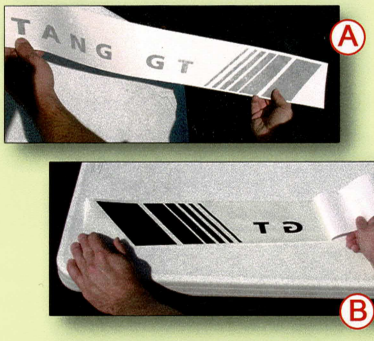


Place into position using painters tape to make sure all peices fit properly.
Make sure of proper placement and positioning.

5 Decal placement



With all decals / stripes taped into position, install painters tape as guides on bottom, top or sides for alignment. Make a pencil mark to locate any side to side adjustments. This will make installing the stripe easy after it has been peeled apart and sprayed with wetting solution.



Peeling Decals

PHOTO A
The Application paper tape is on top and is partially see thru, hold decal so you can read it. The decal will stick to this top paper tape to be transferred to the vehicle.

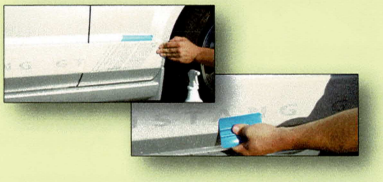
PHOTO B Flip decal over so the heavy backing liner faces up and place on clean surface. The backing liner is now facing up. Start peeling the backing slowly apart exposing the adhesive side of the decal. If the decal lifts use you thumb to rub the liner against the application tape and slowley try again.

Remember these are AUTOMOTIVE GRAPHICS and a certain amount of care in handling is needed.



7 Wetting solution

Spray wetting solution on exposed adhesive of decal and vehicles surface.
You should use enough wetting solution on the adhesive side of the decal so that it is not sticky to touch. Rub your clean hand over the wetted adhesive to check slip and slide.
Do not waste time. Immediately position the decal and squeegee completely into place.



8 Squeegeeing

Squeegee with light pressure at first. It is important to squeegee immediately and completely getting all fluid out. Always start in the center of the decal and work outward. For hood decals stand at the nose of the car, start squeeging side to side halfway up the hood working towards the nose first, then finish to the windshield.
For side stripes squeegee up and down to avoid wrinkles.



9 Wet top tape and re-squeegee

After the decal is completely squeegeed into position wet the top paper tape and re-squeegee again. ***This is a nice trick and will allow the decal to sit.***
Squeegee completely removing all fluid from between decal and vehicle surface.



10 Removing top paper tape

Work slowly making sure the decal or stripe does not lift off the vehicle. Wetting the top tape will help it release easier. If decal lifts off of vehicle squeegee back into place and wait about 30 minutes longer. Be patient.

Trim your seams

Use your wet thumb, rub the decal into the seam making a sag in the decal. Place your squeegee into the center of the seam, using it a a guide cut the decal. Cut the decal using a new sharp razor blade. The flexable squeegee can accomidate slight curves. After cutting, roll the decal around seam edges. Great Job!

Care and Maintenance



WAXING ***Read the bottle, most waxes are not made for use on vinyl stripes and decals. Do not use wax containing RUBBING COMPOUNDS or COLOR ADDITIVES.***
DO NOT wax Matt Black #22 because it will make the low gloss finish shiny.
We have had good luck using ArmorAll Protectant, but try it on a small spot in a hidden spot to test first.
CAUTION ***Read the information on any product you are using on your decals. Some waxes and protectants say DO NOT USE ON STRIPES AND DECALS.***



BUBBLES - WRINKLES ? The photo at left shows bubbles in a 2007 Mustang Lemans Stripe near the windshield washer sprayer. The best way to handle this problem is to leave it alone.
Over time the heating and cooling of the sun will remove small bubbles, small creases and hazy appearance.
PLEASE BE PATIENT...



DO NOT use solvents like MEK, toluene, paint thinners, lacquer thinner on graphics. They could soften or smear colors.

DO NOT let gasoline or other fuels stay on graphics any length of time. Wash immediately.

DO NOT use any wax containing rubbing compound or color additives. They can discolor graphics.



DO NOT wax Matt Black #22 decals. We recommend "Armoral" for Matt Black. Always do a small test spot first to test results.

DO NOT Clear Coat Decals 3M does not recommend clear coating over decals sold by Graphic Express.

DO NOT use Glass Wax or Rain-X on glass where graphics are installed. Spotting shown in photo at left caused by Rain-X or similar products.

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REV: 7-2018

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LICENSED MANUFACTURER FOR:

Ford Motor Company Ford Component Sales LLC.
Carroll Shelby Licensing, Inc.
DaimlerChrysler

Graphic Express Stripes and Decals
965 S US HWY 41 Inverness, FL 34450
www.Graphic-Express.com

1966-68 MUSTANG HIGH COUNTRY SPECIAL

SPECIAL INFORMATION



Please note:
The stripes for the vents are longer than needed.
This is to provide extra material for mistakes when trimming around badges.

See photo of badge.

You can call us if you have any questions at 352-341-0077.

DECAL KIT: #309

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Graphic Express stripes and decals.